



ABOUT COMPANY

PLUTON is the modern innovative manufacturer of electrotechnical equipment for city electric transport, metro and railways. The Company holds key positions in electrical industry and has been successfully working over 30 years implementing the strategy of intensive growth, development and continuous improvement of products and services quality.

More than 70 types of PLUTON equipment are supplied to various countries of the world and successfully applied in the field of transport, power industry and production sector. PLUTON Group has representative offices in 7 countries and continues to develop dynamically and extend its global presence.

PLUTON confirmed compliance of its management principles with international standards of quality management system ISO 9001:2015, Environmental Safety ISO 14001:2015, as well as occupational safety and health ISO 45001:2018 requirements.

Due to our vast experience and innovative technologies, we provide secure, reliable and efficient power distribution. We are building the future, creating products of up-to-date level in compliance with the international standards that ensure safety and comfort of Customers.

We provide a full range of services: from design up to installation and commissioning of the supplied equipment on operation site. Furthermore, we provide the following services after equipment start-up:

- personnel correct and safe operation and maintenance training;
- warranty and post-warranty maintenance;
- spare parts supply.















AFB® ARC-FREE ULTRA HIGH-SPEED DC CIRCUIT BREAKER

AFB® is an innovative ultra high-speed DC circuit breaker based on PLUTON experience and advanced technologies. AFB® is provided for application in tram, trolleybus, light rail and metro traction substations power distribution systems.

The main innovation of AFB® is the main contact operation in vacuum and arc-free current switching principle. Pre-charged high-voltage capacitor generates current to interrupt short-circuit current in antiphase

to the main circuit current. The generated current compensates the main circuit current. Thus, the main contact opens with a current value close to zero, whereby there is no arc during currents of any value breaking.

AFB® stands out for its vacuum interrupter increased mechanical/electrical wear resistance, which highly determines the life cycle of circuit breaker — minimum 25 years without necessity of mechanical and electrical components periodic replacement.

AFB® COMMUTATION LIFE IS 3 x 50 000 SWITCHINGS



AFB® BENEFITS

Improved performance

- / ultra-high speed of short-circuit currents breaking due to application of high-speed mechanical drive (opening time 1 ms);
- arc-free principle of currents switching reliably ensures short-circuit currents breaking (total break time — maximum 4 ms) and low load currents breaking;
- fault currents breaking resource is much higher than the one of a circuit breaker with traditional switching and arc interruption.

Protections

- built-in measurement and protection system allows precise adjustment of settings and provides high response speed;
- built-in overcurrent protection and high di/dt protection allow detecting and breaking all types of short circuits in line;
- / built-in line test function increases the circuit breaker service life due to hard fault closing blocking.

Safety

- / no plasma emission during short-circuit currents breaking due to switching in vacuum interrupter;
- / no combustion products and their deposits on the circuit breaker components and on the switchgear units;
- / reduction of fire risk due to no open plasma formation area during switching;
- built-in disconnector ensuring safety of operational switching.

Maintenance

- / no arc chute and, thereby, no need for its maintenance;
- / no need for the main circuit contact system maintenance during operation, due to absence of combustion products on AFB® components;
- / no need for inspection, maintenance and replacement of vacuum interrupter until the end of its mechanical life along with a large number of switching cycles with maximum value of short-circuit currents.





COMPONENTS



Vacuum interrupter

- / high switching wear resistance
- / no open arc
- / reduction of circuit breaker work space



Electrodynamic tripping drive

- / high-speed contacts opening system
- / breaking speed does not depend on short circuit current value



Disconnector

- / high dynamic stability
- / long mechanical life
- / maintenance-free

COMPONENTS

Control and internal monitoring system

Control and internal monitoring system provides complete all-sufficient control of circuit breaker, and fulfills all necessary functions, including protection, as well as remote control and measurement, etc.

Circuit breaker can be remotely measured and controlled via isolated RS-485 interface, Modbus RTU protocol. Besides, discrete signals control is available via isolated discrete inputs and outputs with external power supply.



System functions:

- / all circuit breaker components and parts operation control;
- / continuous diagnostics of circuit breaker units;
- receipt of control signals from the upper level (via discrete signals and isolated RS-485 interface, Modbus RTU protocol);
- / built-in power current and voltage measurement system;

- / output of the system status data and measurements for the upper level;
- / built-in HMI (LCD with keyboard for adjustment of the main system parameters);
- / switching overvoltages protection system control.



Structurally AFB® control system consists of 3 modules:

Processor module:

/ provides all data processing intelligent functions;

Measurement module:

/ provides power voltage measurement and data transfer to processor module;

Thyristors control module:

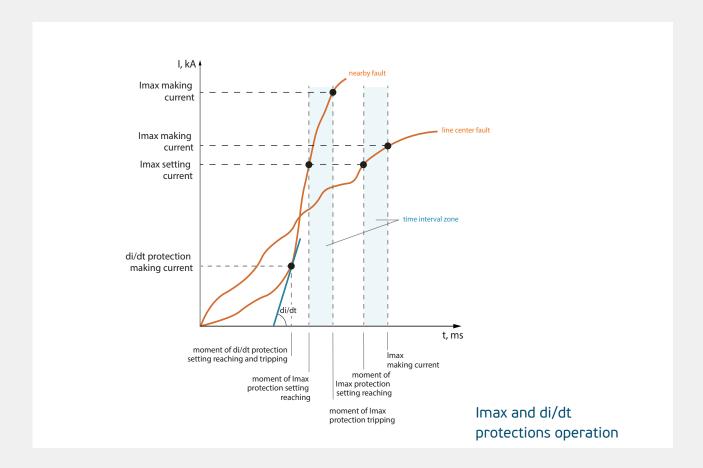
/ provides galvanic isolation and pulses generation for thyristors control.



PROTECTION FUNCTIONS

Control system has built-in adjustable protection functions:

- overcurrent protection (I_o);
- Imax protection;
- di/dt protection.



Overcurrent protection (I_o)

Overcurrent protection is activated when measured current value exceeds the set value (setting) without time delay.

Imax protection

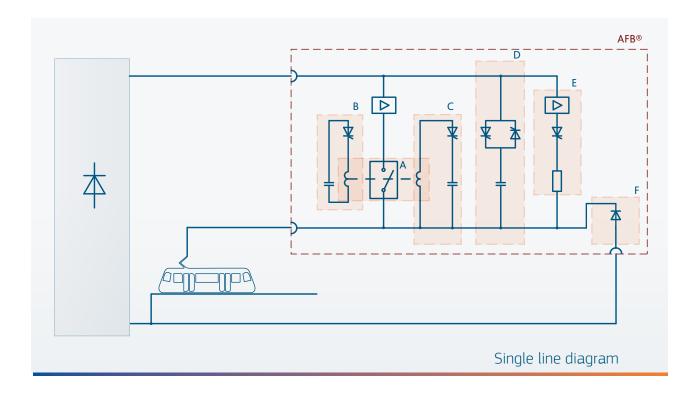
Imax protection is activated when measured current value exceeds the set value (setting) within the specified time interval (time delay).

di/dt protection

In case of the set di/dt exceed, protection is activated before overcurrent and Imax protection setting is reached. Thus, the fault time is reduced and maximum short circuit current is limited. It helps to significantly increase the circuit breaker lifetime, and reduce the number of substation equipment failures, eliminate contact network cables burn off, etc.



STRUCTURE



- **A.** Switching vacuum interrupter with the main contact opening and closing control system.
- **B.** The main contact closing control coil is activated by switching via thyristor to a precharged capacitor.
- **C.** The main contact opening control coil is rated for operating voltage 1000 V and is activated by switching via thyristor to a precharged capacitor. The capacitor charge is constantly monitored by control system.
- **D.** The main switching capacitor is rated for operating voltage 1000 V and is activated by switching via power thyristors. The capacitor charge is constantly monitored by control system.
- **E.** Built-in line tester. The line is tested optionally. It can be tested before each tripping of the circuit breaker.
- **F.** Reverse diode is provided for load currents shunting during forward breaking.

OPERATING CONCEPT

Before the circuit breaker tripping control system tests: auxiliaries voltage, high-voltage opening and interrupting capacitors voltage, interrupting thyristors and shunting diodes proper functioning. Closing is possible both with preliminary line test and without it.

Closing

Pre-charged low-voltage capacitors battery provides circuit breaker closing by closing coil actuation with closing thyristor.

Operational breaking

Circuit breaker control system actuates opening thyristor on receiving breaking command. When thyristor opens, the power stored in high-voltage opening capacitor is switched to opening coil.

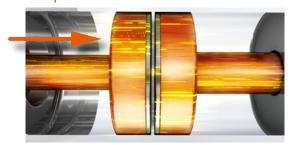
The opening coil magnetic field influences breaking mechanism, which actuates vacuum interrupter moving contact, thereby vacuum interrupter power contacts open.

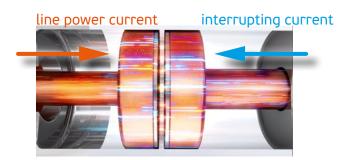
Arc starts between contacts upon their opening, and is interrupted by power, stored in pre-charged high-voltage capacitor. Capacitor discharge current is switched in antiphase to the main current of power circuit. The arc is interrupted at the moment, when currents algebraic sum is zero. Afterwards the contacts open and interrupt power circuit.

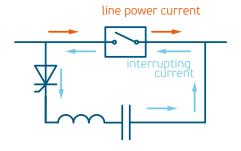
Fault breaking

Fault breaking has similar to operational breaking principle. In this case, the signal for breaking is measurements from current sensor, installed in the circuit breaker main power circuit, and processed by AFB® control system microcontroller according to specified algorithms.

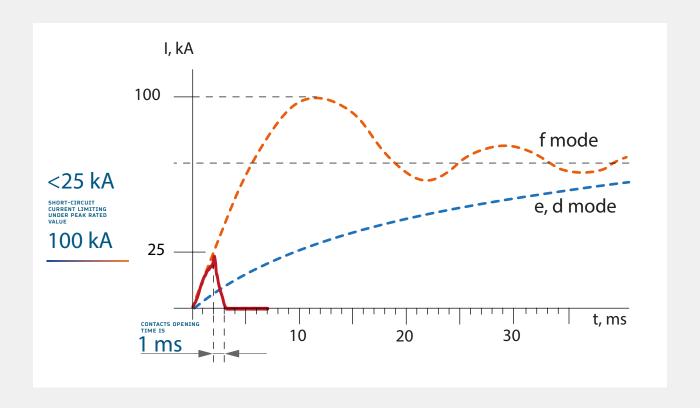
line power current







BREAKING CHARACTERISTICS



AFB® provides high-speed power contact opening and circuit breaker di/dt tripping before short-circuit current setting reaching. Contacts opening time is 1 ms.

High-speed electrical circuit tripping under nearby fault (f mode according to EN 50123-2/ IEC 61992-2) leads to current limitation at the early stage of short circuit growth. This reduces electrodynamic load on conductive parts. Power stored in circuit dissipates in load circuit upon high inductivity load tripping (e, d mode according to EN 50123-2/IEC 61992-2). This eliminates overvoltage and circuit breaker components wear (under forward current direction). Power stores in capacitor, or dissipates on resistor upon reverse current breaking.

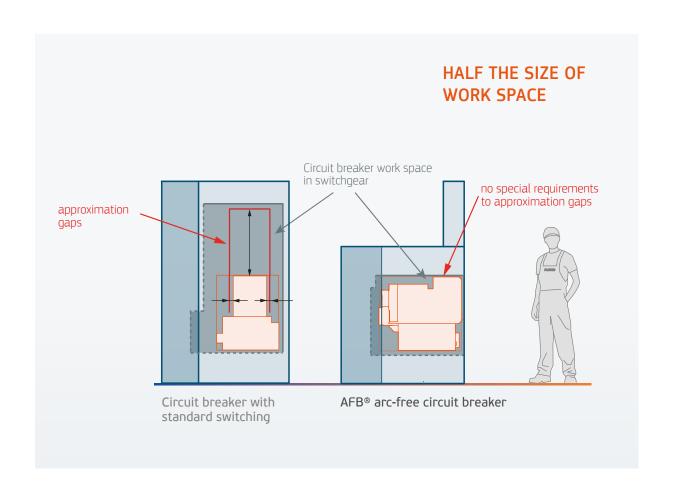
AFB® provides secure low current breaking, and as a result, circuit breaker contacts damage prevention.



WORK SPACE SAVING

No arc in circuit breaker compartment leads to no special requirements to insulation gaps, and thus, to significant reduction of circuit breaker workspace, switchgear overall dimensions and substation space saving.







MAIN TECHNICAL CHARACTERISTICS OF AFB® ARC-FREE CIRCUIT BREAKER

		AFB 25	AFB 40
Voltage Maximum operating voltage U _{max} Insulation voltage U _{Nm} Test impulse voltage U _{Ni} Maximum switching overvoltage. Zone B	V DC V DC kV DC	1000 1800 10	
acc. to EN50124.2 (<20 ms)	V DC	<2500	<6000
Current Rated service current I _{Ne} Duty class acc. to IEC 60146-1-1	A DC -	2500	4000 VI
Short-circuit current Steady-state short-circuit current I_{Nss} Peak of the short-circuit current \hat{I}_{Nss} Maximum breaking current I_{max} Forward current di/dt limit	kA kA kA kA/ms	80 100 25 20	
Time Contacts opening time Total break time	ms ms	< 1 < 4	
Breaking current setting range - forward breaking current setting range - reverse breaking current setting range	A A	400 - 7500 400 - 3750	500 - 12000 500 - 7500
Weight and size parameters Circuit breaker weight Circuit breaker overall dimensions: Width Height Depth (Length)	kg mm mm mm	215 475 810 955	300 475 1050 955
Additional data Commutation life Protection level Auxiliaries supply voltage	switchings - V DC	3 x 50 000 IP 00 110, 220	



OPERATIONAL AND ENVIRONMENTAL SAFETY



No damaging thermal and dynamic effect of arc provides increased safety and no contaminating combustion products.

PLUTON is certified in concordance with ISO 14001:2015 international environmental safety standard. We comply with RoHS

(restriction of the use of certain hazardous substances) directives, and apply materials with minimum environmental impact in our production.











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